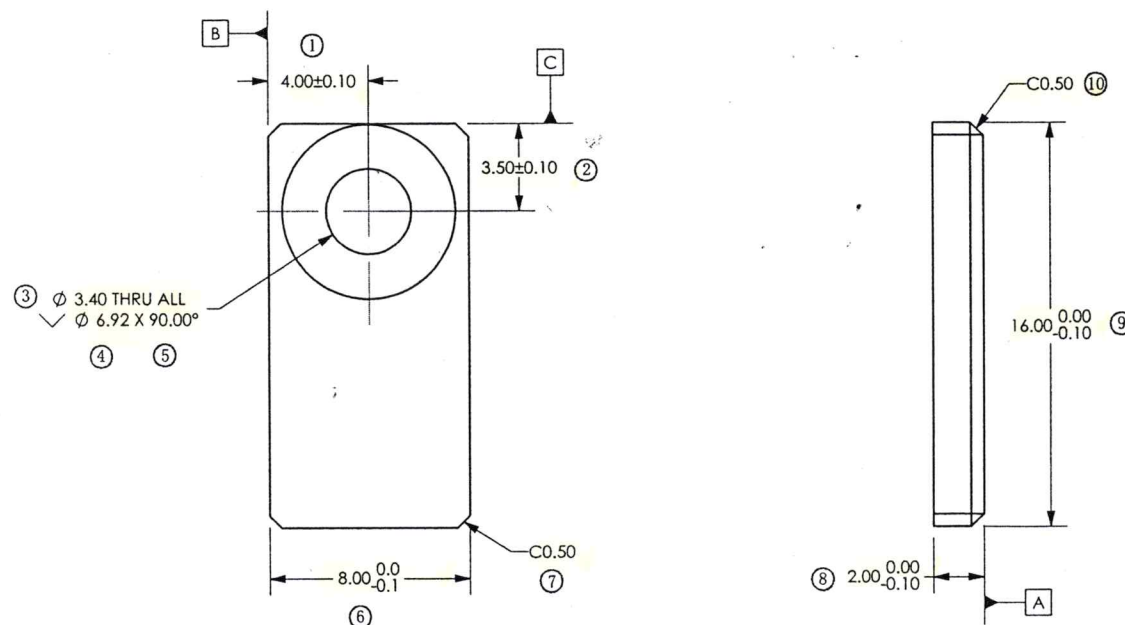


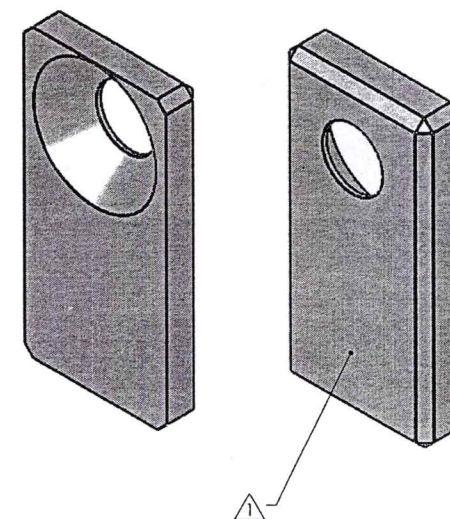
2022 i59

REVISIONS			
REV	DESCRIPTION	DATE	REVISED BY
1	INITIAL RELEASE	2023-04-27	CHL
1.11	CHANGE MAGNET PLATE TOLERANCE AND SHIFT 0.1mm MORE SHALLOW	2023-05-03	CHL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ILLUMINA. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ILLUMINA IS PROHIBITED.



1. 材质: 冷轧钢 SPCC
 2. 表面处理: 透明铬酸盐+镀锌
 3. 外观无毛刺. 划伤. 油污



电镀后 激光打标: 20104756 REV 1.11 HSS

NOTES: UNLESS OTHERWISE SPECIFIED

△ PERMANENTLY MARK ILLUMINA ASSEMBLY NUMBER AND REVISION APPROX WHERE SHOWN.

2. REMOVE ALL BURRS AND BREAK SHARP EDGES.

3. DIMENSIONS APPLY AFTER FINISHING PROCESS.

4. PARTS MUST BE CLEAN / FREE OF DIRT AND DEBRIS PRIOR TO PACKAGING.

5. 3D CAD MODELS ARE SUPPLIED FOR REFERENCE ONLY.

6. (◆#) INDICATES CRITICAL TO FUNCTION DIMENSION AND DESIGNATOR NUMBER.

7. RoHS COMPLIANT TO 2011/65/EU AND AMENDMENTS.

8. INDICATES A REVISION CHANGE.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS INTERPRET SHEET PER ASME Y14.5-2009 DIMENSIONS APPLY TO FINAL DELIVERED PARTS		ALL UNTOLERANCED SURFACES 0.25 A B C ALL UNTOLERANCED ANGLES: 1/4		ILLUMINA 5200 Illumina Way San Diego, CA 92122 Phone (858) 202-4500 www.illumina.com	
MATERIAL COLD ROLLED STEEL		FINISH CLEAR ZINC PLATE PER ASTM-B633, TYPE II, SC1 OR EQUIVALENT		DESCRIPTION MAGNET PLATE, TOP COVER	
DRAWN BY Choon Hool Lim	DATE 2023-04-11	THIRD ANGLE PROJECTION	SIZE B	SCALE 5:1	DWG. NO. 20089484
ILLUMINA PROPRIETARY & CONFIDENTIAL		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		DO NOT SCALE DRAWING	
2		1		1.11	

首件 / 制程 / 末件 检 验 报 告 FA/PROCESS/END PART CHECKING REPORT

客户 Client	Illumina Singapore Pte Ltd			产品编号 Part No.	20089484			图纸版本 Dwg Rev	1.11			确认人 Confirmed By	杨明			日期 Date	2023.05.06				
原材料 Raw Material	冷扎钢SPCC			产品名称 Part Name	MAGNET PLATE, TOP COVER									批次数 Batch No.	24204			巡检频率 Routine Checking Ratio	AQLS C=0 Level 4.0		
测量设备缩写字母 Initial of Measuring Instruments				螺纹规 Thread Gauge (TG)	三坐标 CMM	高度规 Height Gauge (HG)	深度千分尺 Depth Micrometer (DM)	游标卡尺 Vernier Caliper (VC)	目视 Visual (V)						100% Check is needed if defective part is found 如果发现缺陷的零件, 则需要 100% 检查						
				针规 Pin Gauge (PG)	半径 Radius (R)	影像仪 Smart Scope (SS)	千分尺 Micrometer (M)	数显卡尺 Digital Caliper (DC)	其它仪器 Others (O)												
S/No 编号	客户编号 Our Ref. No.					1	2	3	4	5	6	7	8	9	10	测量人/日期 Checked By/Date	判定 Verified By	备注 Remarks			
	首件/制程/末件 FA/Process/End Part			外观 Appearance	倒角 Chamfer	4.00±0.10	3.50±0.10	Ø3.40±0.10	Ø6.92±0.10	90.00°±1.00	8.00-0.1	C0.50±0.20	2.00-0.10	16.00-0.10	C0.50±0.20						
	测量仪器 Measuring Instrument			V	V	SS	SS	SS	SS	CMM	DC	SS	DC	DC	SS	125218		F1			
1	✓			OK	OK	3.95	3.47	3.39	6.85	90.11	7.95	0.49	1.95	15.95	0.52	2023.05.06	OK				
2		✓		OK	OK	3.94	3.51	3.39	6.84	90.06	7.95	0.51	1.95	15.94	0.47		OK				
3		✓		OK	OK	3.95	3.49	3.39	6.84	90.24	7.94	0.49	1.94	15.95	0.51		OK				
4		✓		OK	OK	3.95	3.47	3.37	6.85	90.15	7.94	0.49	1.95	15.95	0.49		OK				
5		✓		OK	OK	3.94	3.48	3.39	6.85	90.11	7.95	0.53	1.95	15.95	0.49		OK				
6		✓		OK	OK	3.97	3.48	3.37	6.84	90.07	7.94	0.51	1.95	15.94	0.48		OK				
7		✓		OK	OK	3.95	3.47	3.36	6.84	90.23	7.94	0.51	1.95	15.95	0.49		OK				
8		✓		OK	OK	3.98	3.47	3.36	6.85	90.08	7.95	0.49	1.94	15.94	0.49		OK				
9		✓		OK	OK	3.97	3.48	3.37	6.87	90.21	7.94	0.51	1.95	15.94	0.53		OK				
10		✓		OK	OK	3.97	3.47	3.39	6.86	90.17	7.95	0.51	1.94	15.95	0.51		OK				
11																					
12																					
13																					
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18																					
文件编号 Document No.										HX-QR-11-04					版本 Revision			A00			

